

DMX, DMH with VFD

Variable frequency drive

Installation and operating instructions, supplement



Original installation and operating instructions

CONTENTS

	Page
1. Symbols used in this document	2
2. Operating pumps with VFD	2
3. Link to Nord documents	2
4. Technical data	2
5. Identification and variants	2
5.1 Type key	2
6. Electrical connection	3
6.1 Power supply	3
7. VFD specification	3
7.1 VFD variants used with DMX and DMH pumps	3
7.2 Operation modes	3
7.3 Special parameter settings for DMX/DMH	4



Warning
Prior to installation, read these installation and operating instructions. Installation and operation must comply with local regulations and accepted codes of good practice.



Warning
In addition to these instructions, observe all installation and operating instructions supplied with the pump.

Note

The installation and operating instructions for the pump and the supplier manual "BU 0180" for the VFD are available on the CDs delivered with the product and on www.nord.com / www.grundfos.com.

1. Symbols used in this document



Warning
If these safety instructions are not observed, it may result in personal injury.

Caution

If these safety instructions are not observed, it may result in malfunction or damage to the equipment.

Note

Notes or instructions that make the job easier and ensure safe operation.

2. Operating pumps with VFD

This manual describes additional conditions or special considerations affecting the operation of pumps with variable frequency drive (VFD).

Caution

This manual is only valid together with the installation and operating instructions for the pump and the supplier manual "BU 0180" for the VFD. All documents should be used.

VFD used with Grundfos DMX and DMH pumps are available with selected variants and with special parameter settings.

Caution

Observe deviations from the supplier range of VFD, see sections [7.1 VFD variants used with DMX and DMH pumps](#) and [7.3 Special parameter settings for DMX/DMH](#).

3. Link to Nord documents

Note

Find more information in the suppliers manuals "BU 0180" and additional manuals in various languages on <https://www.nord.com>.

4. Technical data

Caution

The values stated on the nameplates and in the installation and operating instructions of the dosing pump must be observed.

For technical data and ambient and operating conditions refer to the installation and operating instructions of the dosing pump.

For electrical data such as current consumption see the nameplates of the motor and the VFD.

Dimensions of DMX and DMH pumps with VFD

For dimensions of pumps with VFD see [Appendix](#) on page 5.

For all other dimensions see the installation and operating instructions of the dosing pump.

5. Identification and variants

DMX and DMH pumps with PTC motors and integrated VFD are available in different variants, which are shown on the nameplate of the pump as follows:

5.1 Type key

Example of type key:
DMX 95-8 B-PP/E/T-X-E1AAXFA

Code	Example:	DMX	...	F	A
Pump type					
DMX	DMX				
DMH	DMH				
Variant					
...	See pump type key				
Certificate included					
F	No				
G	For motor				
H	For pump				
K	For motor and pump				
VFD variant					
A	Standard VFD				
B	With I/O extension board				
C	With internal Profibus				
D	With external Profibus				
E	With external Profinet				

6. Electrical connection

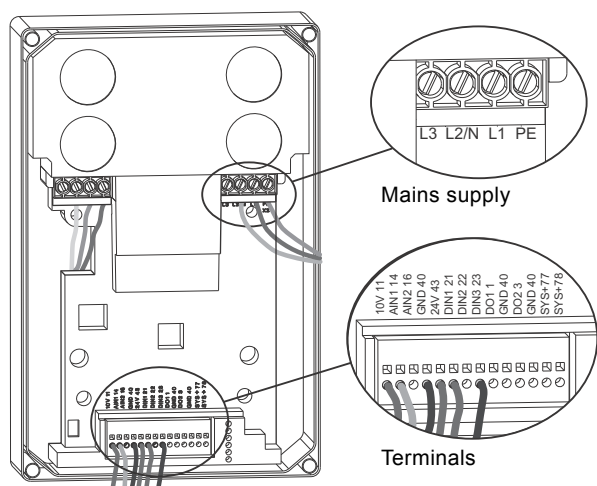


Fig. 1 Electrical connections, overview

VFD variant	Motor variant	Supply voltage
1~ (1-phase)	≤ 0.75 kW	1~ (1-phase) 200-240 V ± 10 %, 47-63 Hz
3~ (3-phase)	> 0.75 kW	3~ (3-phase) 380-480 V - 20 %/+ 10 %, 47-63 Hz

The VFD is already connected to the DMX/DMH dosing pump, only power supply must be connected.

6.1 Power supply

DANGER

Electric shock



- **Switch off the power supply before making any connections.**
- **The VFD cabinet must only be opened by authorised and qualified staff.**
- **All electrical connections must be carried out by a qualified electrician in accordance with local regulations.**
- **Stripped parts of wires must not protrude from terminals.**

As soon as mains power supply is connected and switched on, the pump can automatically start operating depending on the potentiometer setting. Make sure that the mains is only switched on when the pump is ready for start-up and operation, see installation and operating instructions of the pump.

Caution

Observe the supplier manual "BU 0180" for the VFD provided with the product.

No special safety measures are required on the mains input side of the frequency converter. It is advisable to use normal mains fuses and a mains switch or circuit breaker.

Isolation from the connector to the mains must always be carried out synchronously for all the poles (L1/L2/L3 or L1/N).

Connection cross section:

- 0.2 - 4/6 mm² rigid/flexible cable AWG 24-10
- For looping of the mains voltage, up to a cable cross section of 2 x 2.5 mm² double wire end sleeves must be used.

6.1.1 Connecting the VFD to the mains supply

1. Switch off the power supply.
2. Remove the front cover from the VFD power unit.
3. Pull the power supply cable through a cable gland.
4. Strip the cable covering to a length of approx. 3-5 cm and the wires to a length of 7 mm.
5. Connect the wires to the power supply plug according to the terminal diagrams printed in the VFD, see fig. 1 mains supply.
 - 1-phase VFD variant: connect phase line (L1) to L1, neutral line (N) to L2/N and protective earth (PE) to PE.
 - 3-phase VFD variant: connect phase lines (L1, L2, L3) to L1, L2/N and L3, and connect protective earth (PE) to PE.
6. Tighten the cable gland.
7. Refit the front cover of the VFD power unit and tighten the screws in the cover. Tighten the screws with 3.5 Nm ± 20 %.

7. VFD specification

7.1 VFD variants used with DMX and DMH pumps

The supplier offers a wide range of VFD variants. Grundfos DMX and DMH pumps are available with selected VFD variants, as follows:

- mounted on the pump motor
- IP66
- with integrated potentiometer
- without braking resistor (BW)
- not ATEX-approved.

7.2 Operation modes

Caution

Observe the supplier manual "BU 0180" for the VFD provided with the product.

The selection of the operation mode (manual or analog) can be made by a central control unit.

- If AIN 1 (analog input 1) is activated, manual mode is selected, and the VFD is operated via potentiometer.
- If AIN 2 (analog input 2) is activated, analog mode is selected, and the VFD is operated via analog signal 4-20 mA.

7.2.1 Permanent setting of operation mode (VFD variant A)

If there is no central control unit, the operation mode can be set permanently to manual or analog.

On default, the VFD is set to manual operation with integrated potentiometer.

Manual operation with integrated potentiometer (default)

- 43 and 22 are connected with a jumper.
 - Digital input 2 is activated.
 - Analog input 1 "AIN 1", which is assigned to the potentiometer, is activated.
- Speed control is only possible via the potentiometer.

For 4-20 mA analog control, the settings have to be made according to chapter [Changing operation mode to analog control \(optional\)](#):

Changing operation mode to analog control (optional)

See fig. 1 terminals.

- The jumper must connect 43 with 23. Disconnect jumper from 22 and connect it to 23.
 - Digital input 3 is activated.
 - Analog input 2 "AIN 2" is activated.
- Signal input is made via the terminals 40 (-) and 16 (+).

7.2.2 Operation modes for variants (VFD variants B - E)

Note

For setting the operation mode for a VFD variant B - E see thew supplier manual "BU 0180" for the VFD.

7.3 Special parameter settings for DMX/DMH

Some parameters have been adapted to DMX/DMH dosing pumps. These parameters differ from the default settings mentioned in the supplier manual for the VFD.



Warning

When resetting the VFD to default settings, the special parameter settings for DMX/DMH are overwritten. The special parameters must be set again.

7.3.1 Mandatory settings

Do not set P506 "automatic fault acknowledgement" to 6 "always".

Caution

In case of an active error (e. g. short-circuit to earth / short circuit), the VFD restarts continuously and damages the system, because P428 is set to 1 "on".



Warning

Danger of malfunction of the VFD with DMX/DMH dosing pump. Do not change the following settings.

Basic parameters

Code	Parameter	Value for DMX/DMH
P102	Start-up time	5 s
P105	Maximum frequency	100 Hz

Control terminals

Code	Index	Parameter	Value for DMX/DMH
P400	-02	Setpoint input function AIN 2 (analog input 2)	01 = Setpoint frequency
P401	-01	Analog ON mode AIN 1 (analog input 1)	2 = 0-10 V monitored
P401	-02	Analog ON mode AIN 2 (analog input 2)	2 = 0-10 V monitored
P402	-01	Adjustment: 0 % AIN 1 (analog input 1)	1.36 V*
P402	-02	Adjustment: 0 % AIN 2 (analog input 2)	1 V
P403	-02	Adjustment: 100 % AIN 2 (analog input 2)	5 V
P420	-01	Digital input function DIN 1 (digital input 1)	02 = Enable left (left-handed rotation)
P420	-02	Digital input function DIN 2 (digital input 2)	19 = Setpoint 1 on/off
P420	-03	Digital input function DIN 3 (digital input 3)	20 = Setpoint 2 on/off
P428		Automatic starting after mains OFF	1 = On (enable with level)

* The minimum frequency for the VFD is set to approx. 5 Hz.

Extra functions

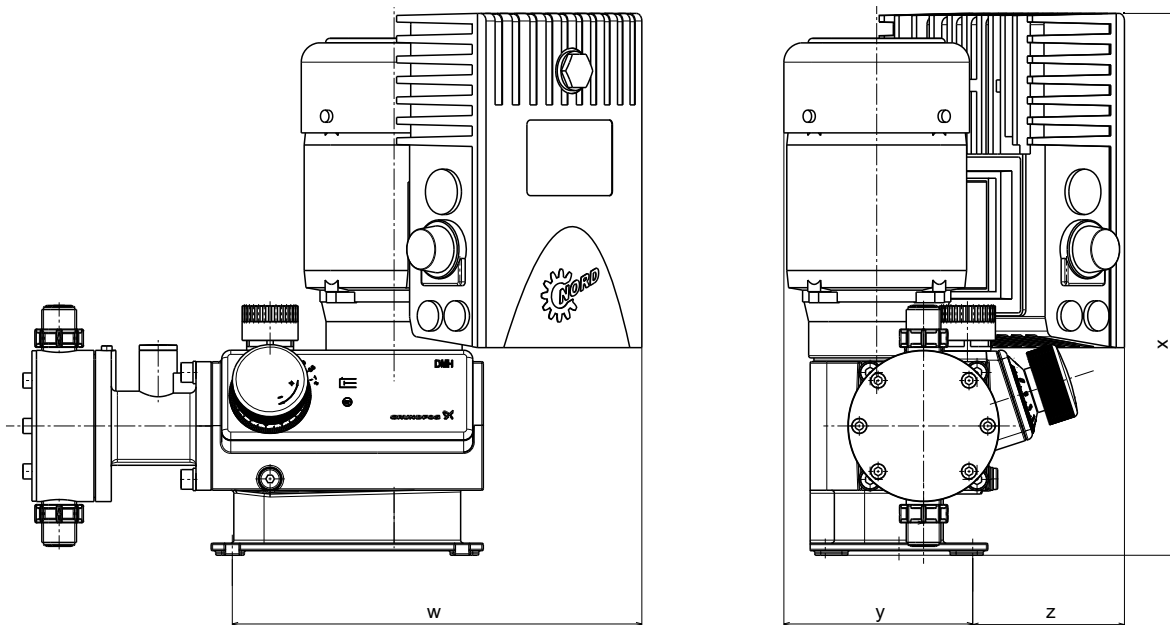
Code	Parameter	Value for DMX/DMH
P504	pulse frequency	8 kHz
P540	mode phase sequence	3 = CCW only; only counter-clockwise direction is possible

Modifications of other parameters and adaptation of the inputs and outputs can be made with the optional "parameter box" or the "NordCon" software. Observe the supplier manual "BU 0180" for the VFD provided with the product.

Subject to alterations.

1. Dimensions of DMX and DMH pumps with VFD

DMH 254, 255, 257 (example)



TM06 4762 3115

Pump type		Single / duplex	Pump size	x [mm]	w [mm]	y [mm]	z [mm]	Remark
DMH 251, 252, 253, 280, 281	-/2	All	1	225	271	125	100	VFD size 1; 0.18 / 0.25 kW; 1 AC
DMH 254, 283, 288	-	Single	2	511	283	195	-	VFD size 2; 0.55 / 0.75 kW; 1 AC
DMH 254, 283, 288	/2	Duplex	2	511	-	195	90	VFD size 2; 0.55 / 0.75 kW; 1 AC
DMH 255	-	Single	2	494	257	195	-	VFD size 1; 0.75 / 1.1 kW; 3 AC
DMH 255	/2	Duplex	2	494	-	195	64	VFD size 1; 0.75 / 1.1 kW; 3 AC
DMH 257, 285, 286, 287	-	Single	3	278	312	209	-	VFD size 2; 1.5 / 2.2 kW; 3 AC
DMH 285, 286, 287	/2	Duplex	3	278	312	209	-	VFD size 2; 1.5 / 2.2 kW; 3 AC
DMH 257	/2	Duplex	3	327	-	218	103	VFD size 2; 2.2 / 2.2 kW; 3 AC
DMX 221	-	Single	all	376	276	128	97	VFD size 1; 0.18 / 0.25 kW; 1 AC
DMX 226L	-	Single	all	438	334	172	-	VFD size 2; 0.55 / 0.75 kW; 1 AC
DMX 226L	/2	Duplex	all	438	-	172	104	VFD size 2; 0.55 / 0.75 kW; 1 AC
DMX 226M	-/2	All	1-3	225	271	125	100	VFD size 1; 0.18 / 0.25 kW; 1 AC
DMX 227	-	Single	all	278	312	209	-	VFD size 2; 1.5 / 2.2 kW; 3 AC
DMX 227	/2	Duplex	all	327	-	218	103	VFD size 2; 2.2 / 2.2 kW; 3 AC

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